

such that an angle is established by a change in orientation of the first and second regions on either side of the member, wherein only a non food-contacting surface of the film comes into contact with the member and;

- (e) under control of the control system, dispensing the at least one food ingredient, and after or during dispensing of the at least one food ingredient advancing the film past the member;

whereby at least a portion of any of the at least one food ingredient that did not previously detach from the food-contacting surface of the film detaches from the food-contacting surface of the film as the corresponding non food-contacting surface of the film passes the member.

46. The method of claim **45** wherein at least one of the roller or the edge of the blade has a radius, and the radius is approximately 0.7 mm or less.

47. The method of claim **45** wherein the angle is approximately 120 degrees or greater.

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